

Designed to work exclusively with EXAGON generators, the EXAFEED 4L wire feeder allows full control of welding parameters. Its intuitive interface and its high precision wire feed are ideal for industrial customers.

OPTIMUM MIG/MAG SETTINGS

- **Voltage, Wire speed and Inductance** can be set from the front panel.
- Set the trigger mode : **2T and 4T**.
- **Spot modes** : SPOT and SPOT-DELAY.
- **5 advanced settings** : Pre-gas, Hotstart, Creep speed, Burnback and Post-gas.

INTENSIVE USE

- **High duty cycle** (500A @ 60%).
- Compatible with air and water cooled torches.
- **Powerful wheel drive system** (100W) with electronic regulation.
- **4 Drive rolls** ensures effective wire feed with any wire type.

ERGONOMIC

- **Displays current/voltage** during and after welding (WPS/PQR).
- **Advanced display**, visible even in bright light.
- **Simple interface**: large controls can be adjusted with gloved hands.
- **Internal LED** light illuminating the wire feeder and wire reel.
- 50 settings can be memorised.
- Lockable keyboard to protect against misuse.
- Compatible with Push-Pull torch (24V / 42V).
- Integrated torch support.
- Multi-position slinging support (optional).

ROBUST AND MOBILE

- Reinforced metal case & non slip rubber pads.
- IP 23 classification for outside use.
- 4 rings/brackets for slinging.
- Interconnection cables (air or water) up to 20m (optional).
- Wheels or support pads for enhanced mobility (optional).
- Settings can be adjusted with a 10m cabled remote control (optional).



Supplied without accessories



ACCESSORIES



Can only be used with EXAGON 400



Trolley
037328



		Interconnection cables	
		air	water
1.8 m	70 mm ²	-	037243
5 m	70 mm ²	047587	047617
10 m	70 mm ²	047594	047624
10 m	95 mm ²	047600	047631
15 m	95 mm ²	038349	038448
20 m	95 mm ²	038431	038455

		STEEL / STAINLESS STEEL		ALU	
		air	water	air	water
450A	500A	4m	500A	350A	500A
045392	041004	4m	3m	040731	046160
Push-Pull Plus - 24 V					
		water			
		240A (100%)	8m		
			038141		



Regulator
30l/min
041622
041219
041646

Wheel kit
047020



Support pad kit
047037



Remote control
047679



Slinging support
036277

U ₁₁		U ₁₂		Ømm		Ømm		Electronic Control	m/min	équipé d'origine / original equipment / originalausstattung / equipamiento de fabrica	EN60974-5 (40°C)	IP	cm/kg
		GAS	NO GAS	200	300								
48V-2A	24V-1A	0.8	0.9	✓	✓	100W	1.0	1.0	500A @ 60%	23	67.5x30x23 / 19		
		1.6	2.4				22.0	1.2	400A @ 100%				